

REPLACEMENT SHEET

FIG. 4
PRIOR ART

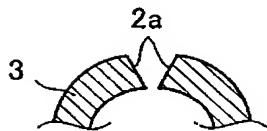
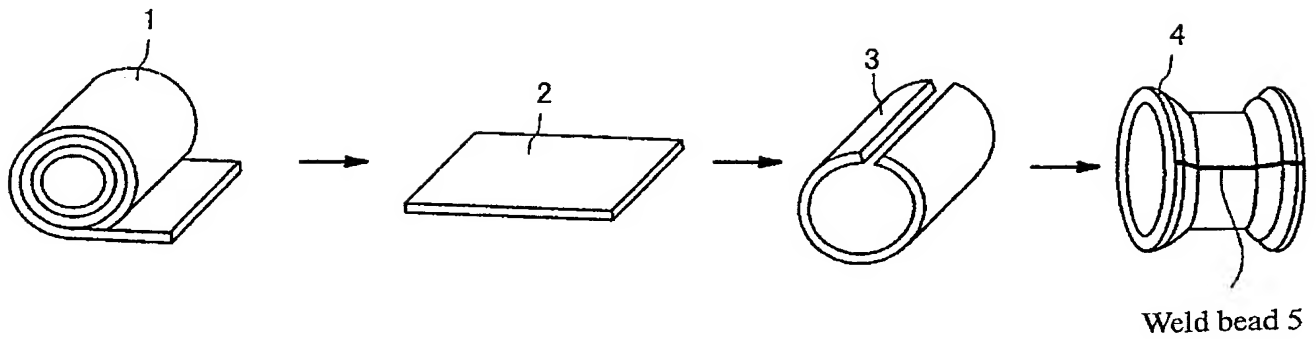


FIG. 5A
PRIOR ART

Bending

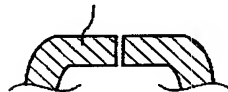


FIG. 5B
PRIOR ART

Weld bead 5

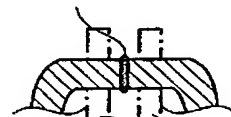


FIG. 5C
PRIOR ART

Welding electrode